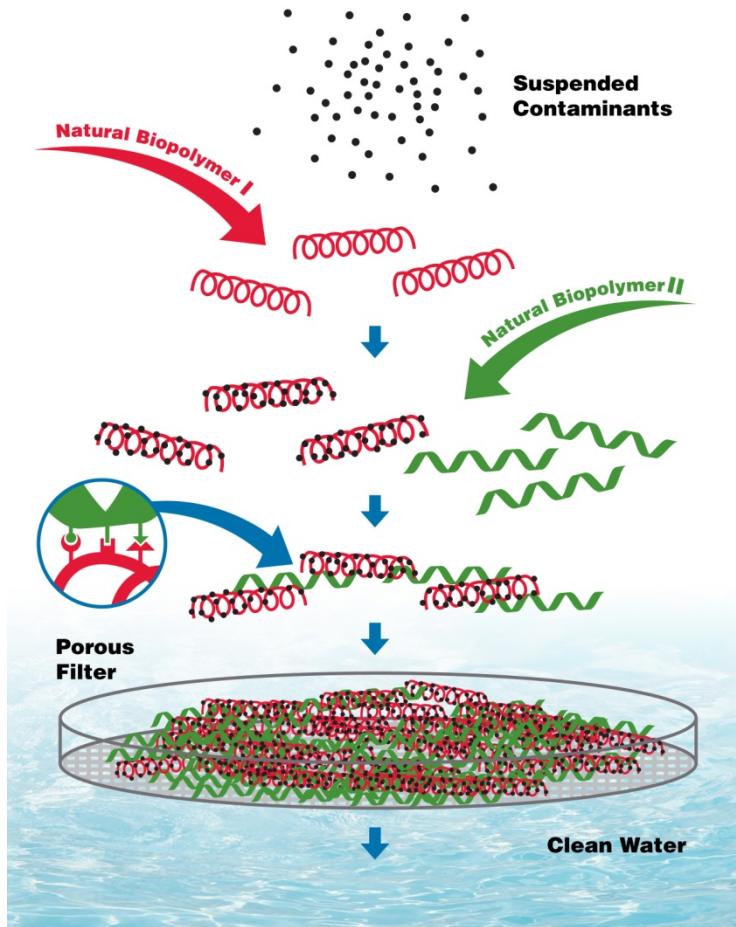


# Biopolymer flocculants for sediment control in effluent from tunnel excavation in an ecologically sensitive environment

*F. Kneib<sup>1</sup>, N. Araujo<sup>2</sup>, A. Saborío Rojas<sup>3</sup>, J. I. Santiago<sup>1</sup>, y J. F. Williams<sup>1</sup>*



# A discovery: Biopolymer interactions cause ‘unexpected’ aggregations



Trapped contaminants in fibrillar masses can be :

- Suspended solids/sediment
- Microorganisms (ie.bacteria, cysts, viruses)
- Microalgae
- Coal fines, mining tailings
- Metal oxides
- PAC-bound hydrocarbons, PCB's, hydrophobic organics

# Putting the discovery to work: Proyecto Hidroeléctrico Balsa Inferior ( Aerial View and Location of PHBI)



Pititoy Solitaria  
(*Tringa solitaria*)  
Laguna artificial del Polvorín.



Ranita de vidrio  
(*Cochranella granulosa*)  
Humedal Remanente



Orquídeas.  
Casa Maquinas.



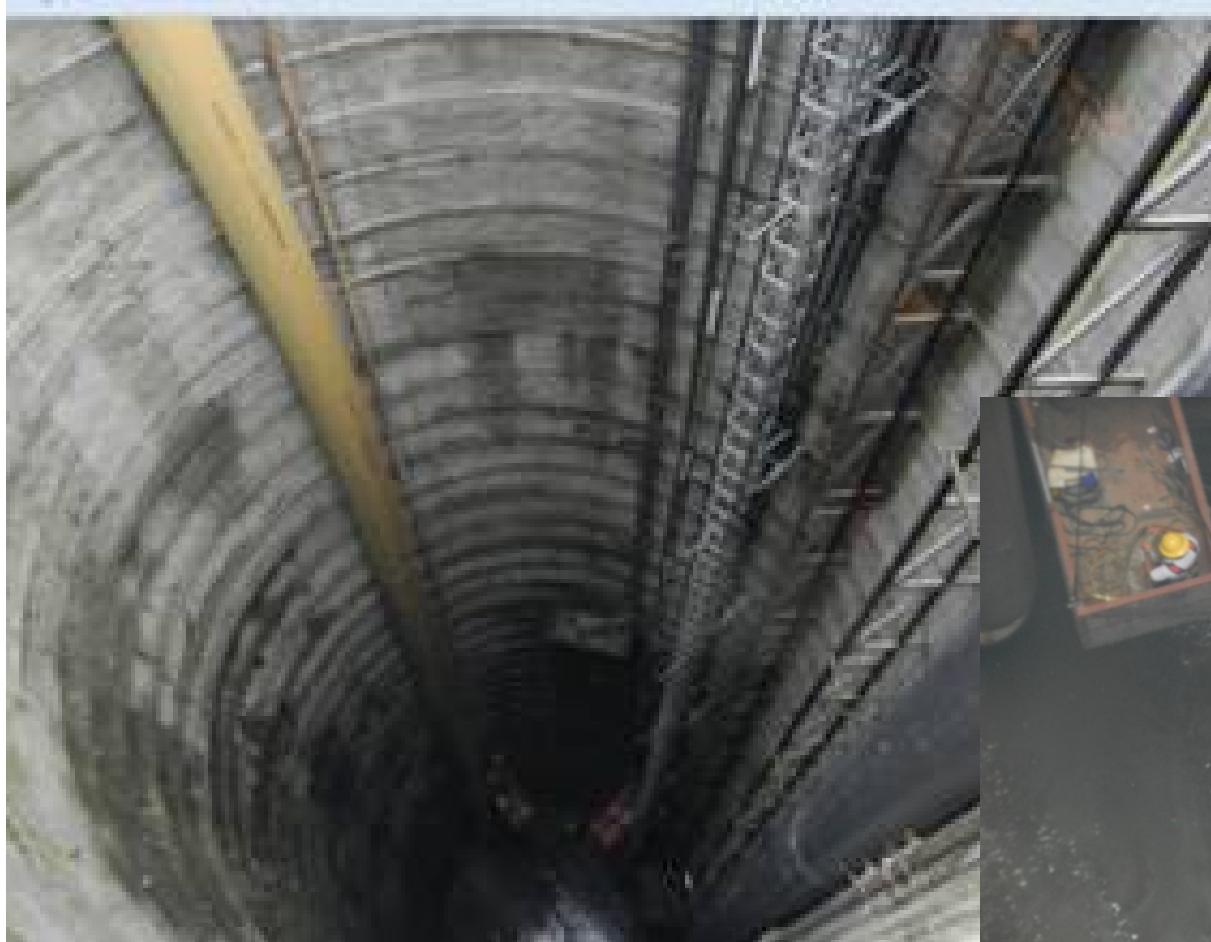
Tortuga negra  
(*Rhinoclemmys funerea*)  
Quebrada la Cangreja.

# Central Construction Site

## PHBI, Costa Rica



# Tunneling Operations



- Solids
- Storm/Ground Water



# Traditional Sedimentation Control System



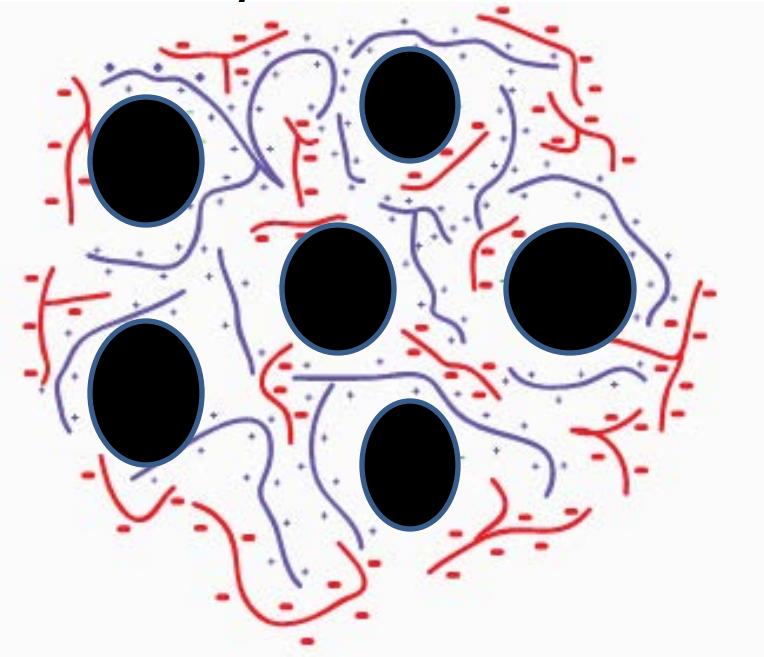
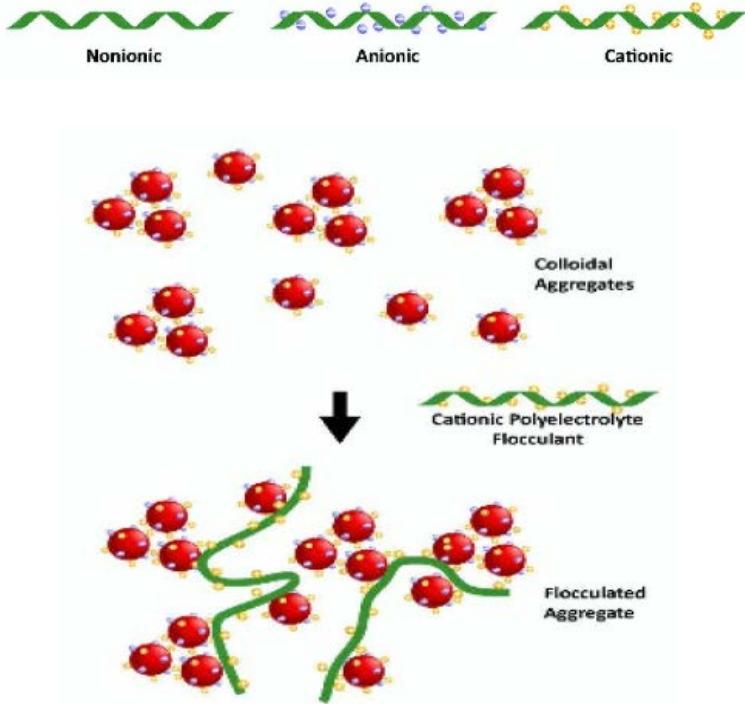
# Routine Sediment Control System Maintenance with Large Pumps and Dump Trucks



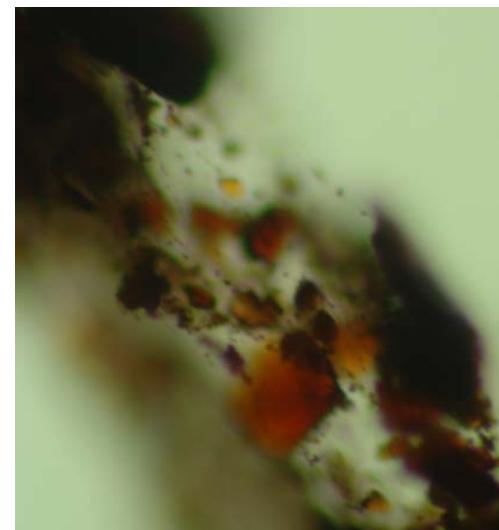
# Environmental Discharge: Traditional Sediment Control System



# Complementary biopolymer flocculants: turbo charging the aggregative efficacy



High mag microscopic view  
of fibrillar aggregates and  
trapped particles



# Faster Sedimentation Rate of Suspended Solids



Control - Treated



1 second



3 seconds

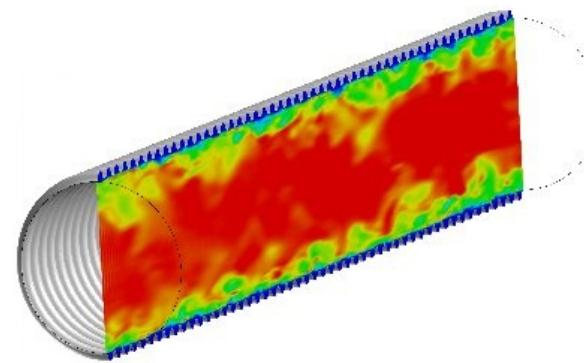


10 seconds

# Sediment Control Systems



# Passive Sediment Control Systems : options

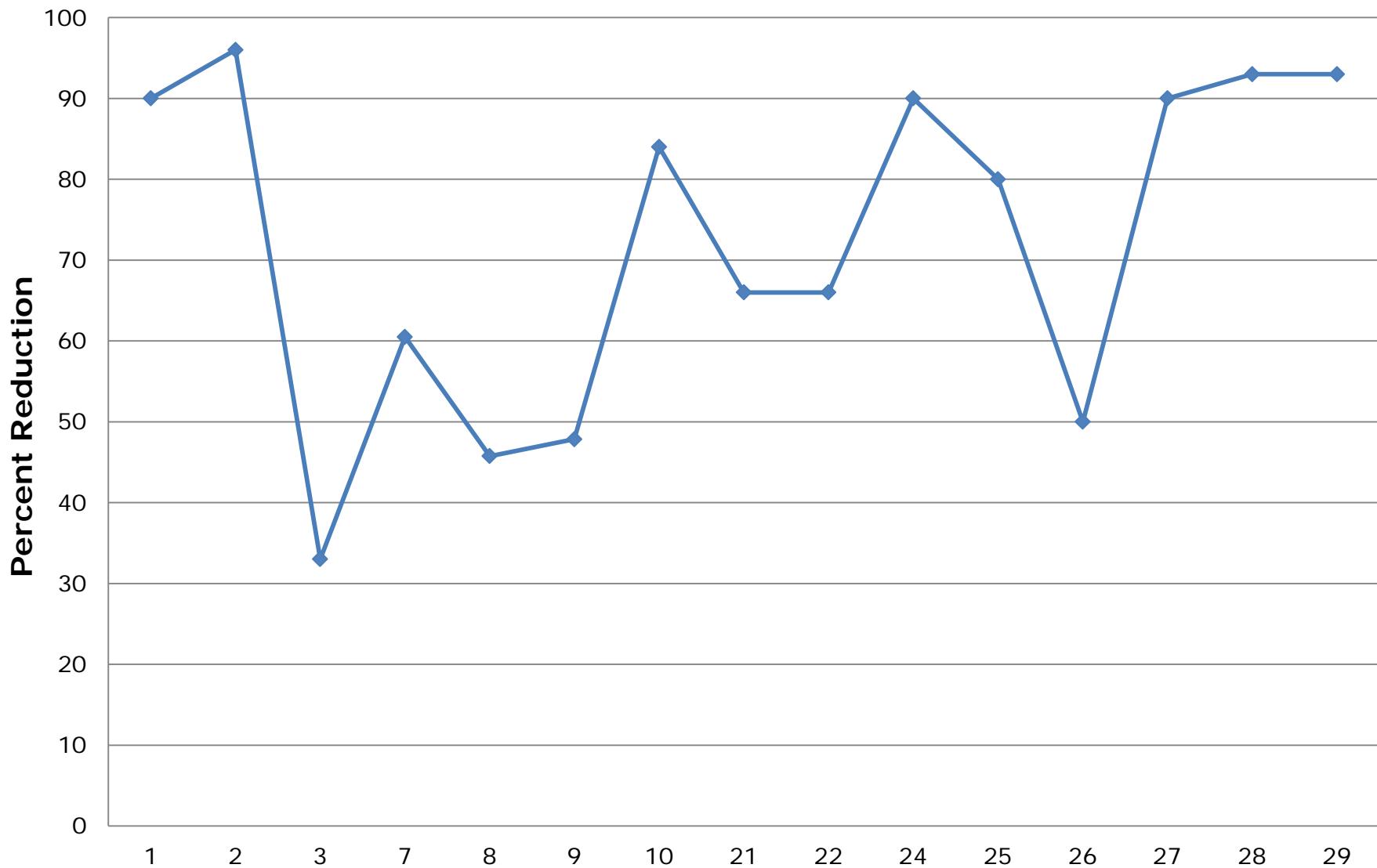


Turbulent Flow in Corrugated Pipe

# Daily TSS Reduction of Sediment Control System #1

## February 2012

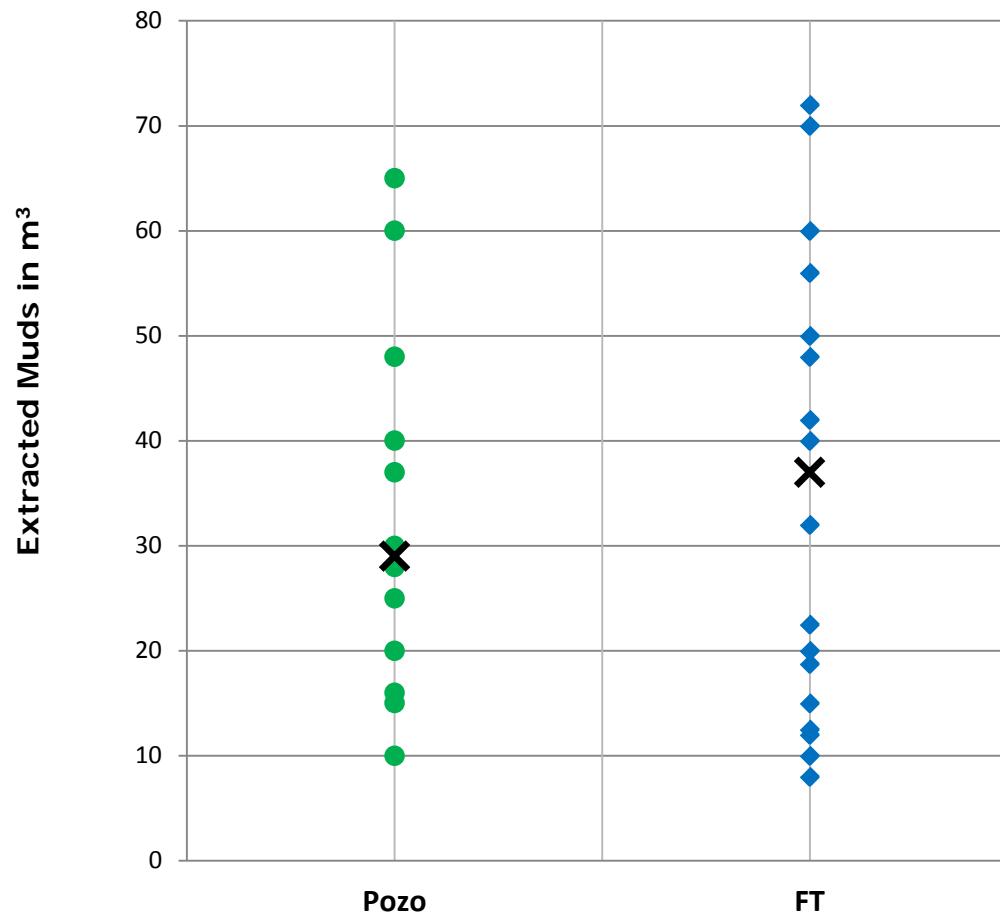
### (Inhoff Cones)

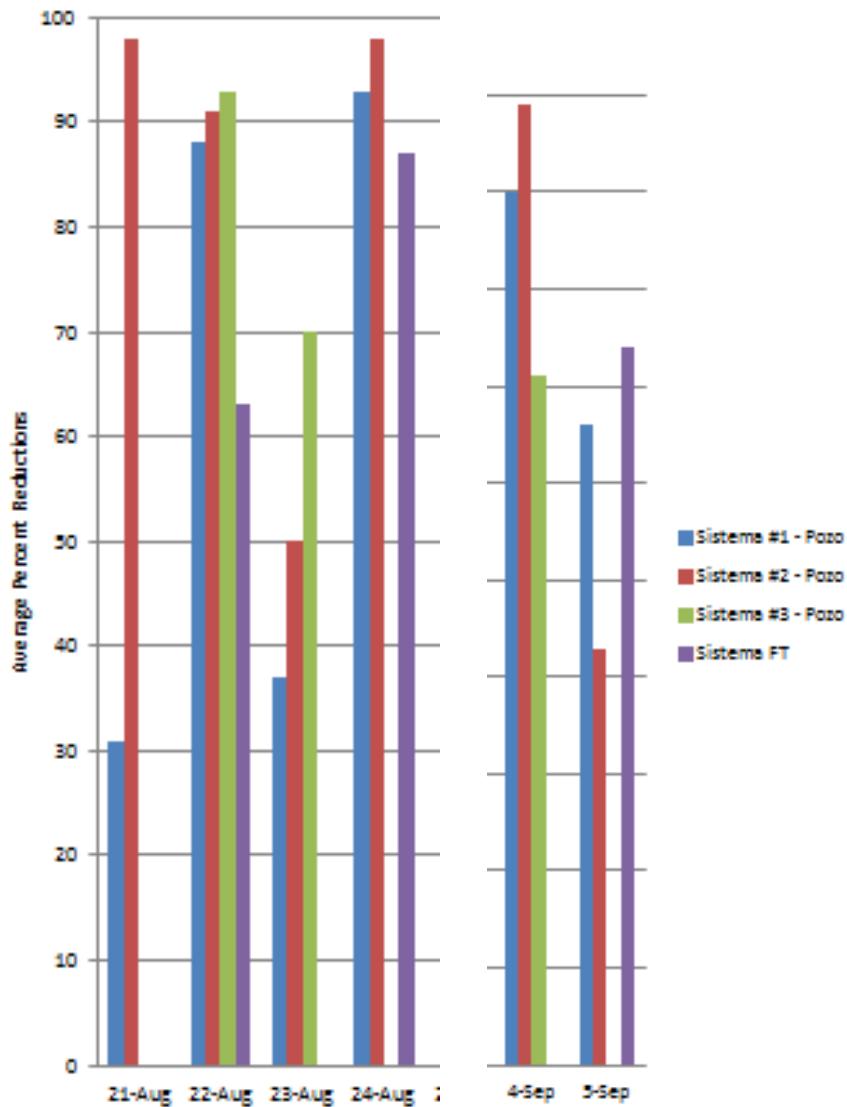


# Sediment Control Systems

## Maintenance/Cleanup

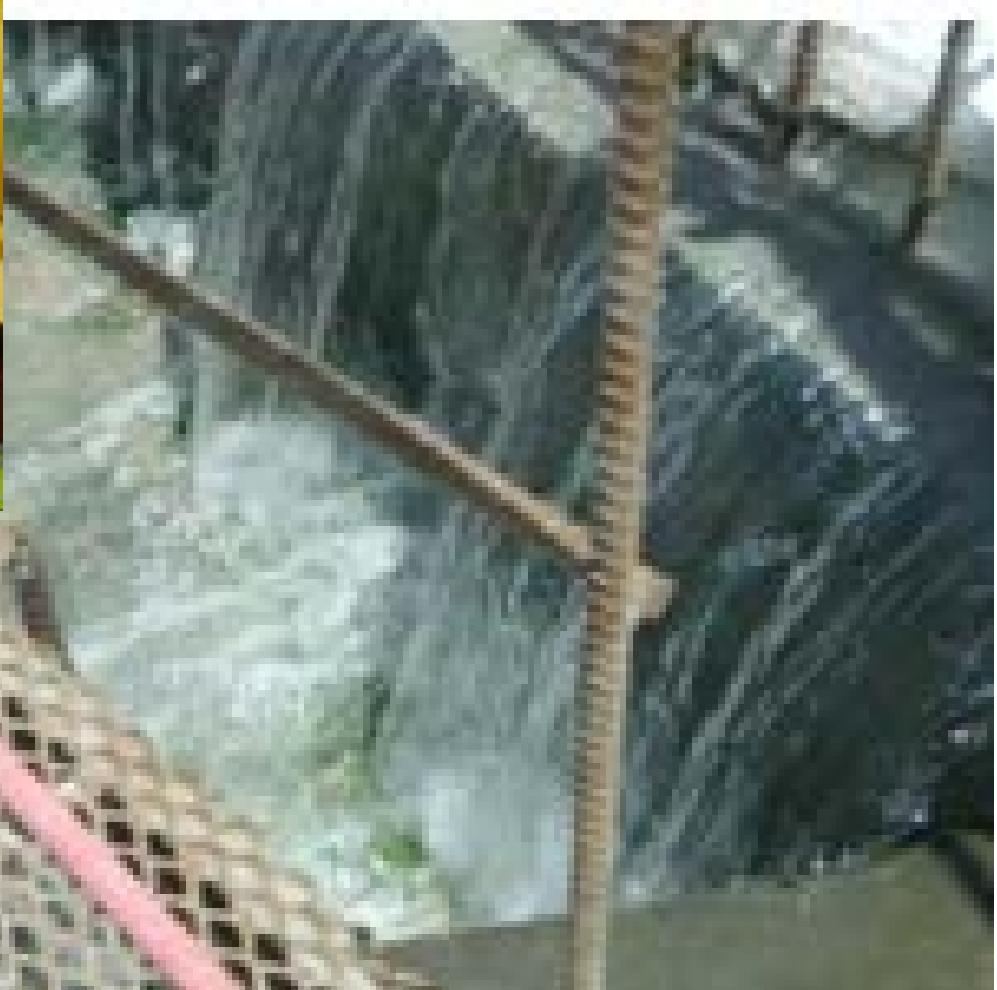
### Central & End of Tunnel





# TSS Reductions on PHBI Waste Streams August- September 2012

# Evaluation @ PHBI



# BMP Improvements



- Employee Training
- Daily Maintenance
- Data Collection:
  - pH
  - Temperature
  - Conductivity
  - TSS Reduction
  - Cleanup Volume
- Systems' Optimization

# Rio Balsa now

